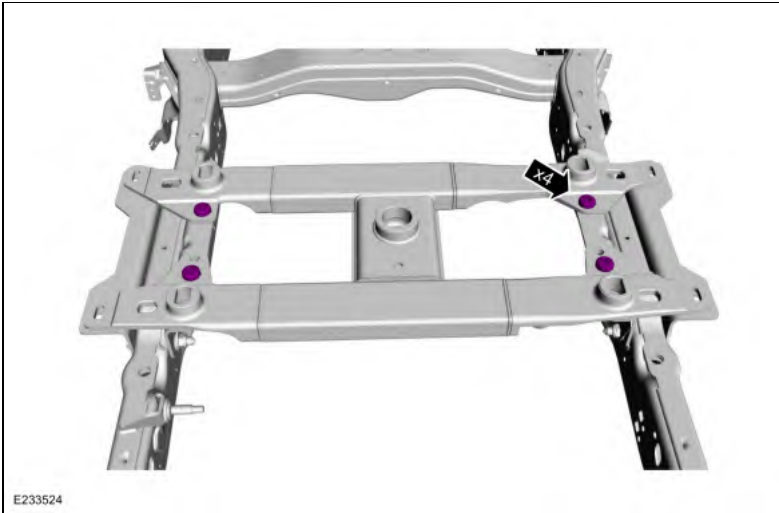


Trailer Hitch - Fifth Wheel

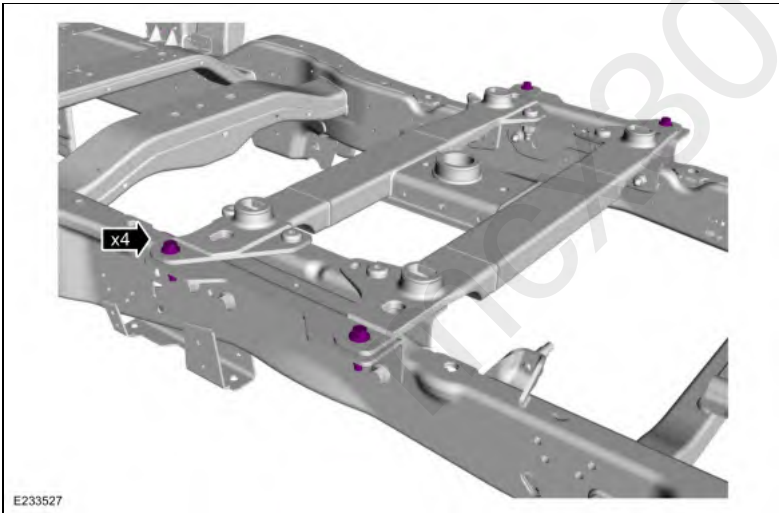
Removal

NOTE: Removal steps in this procedure may contain installation details.

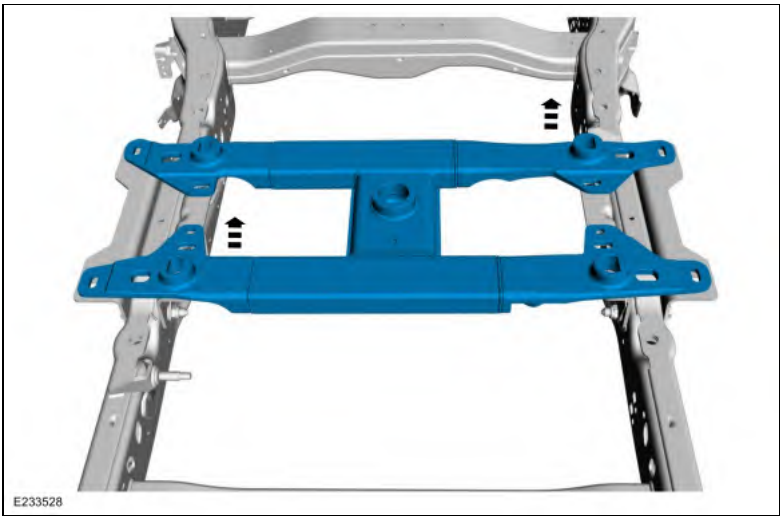
- 1. If equipped, Remove the pickup bed.
Refer to: Pickup Bed (501-04 Pickup Bed and Platform Body, Removal and Installation).
- 2. Remove the hitch-to-inner bracket bolts.



- 3. Remove the hitch-to-outer bracket bolts.



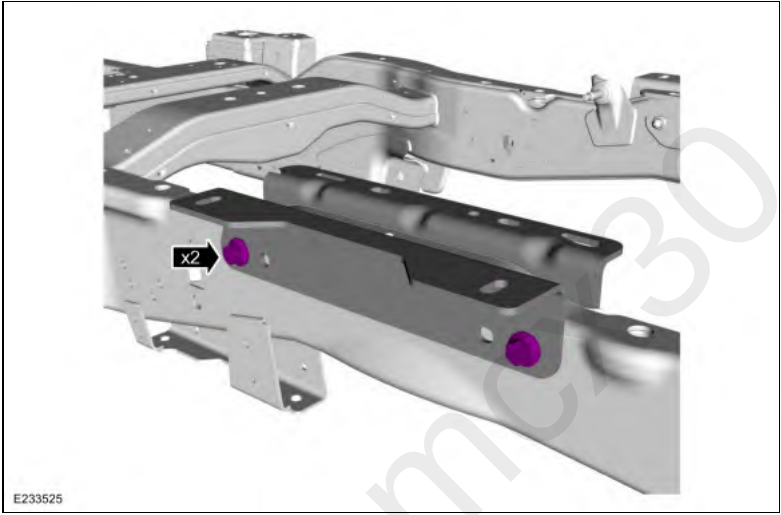
- 4. Remove the hitch assembly.



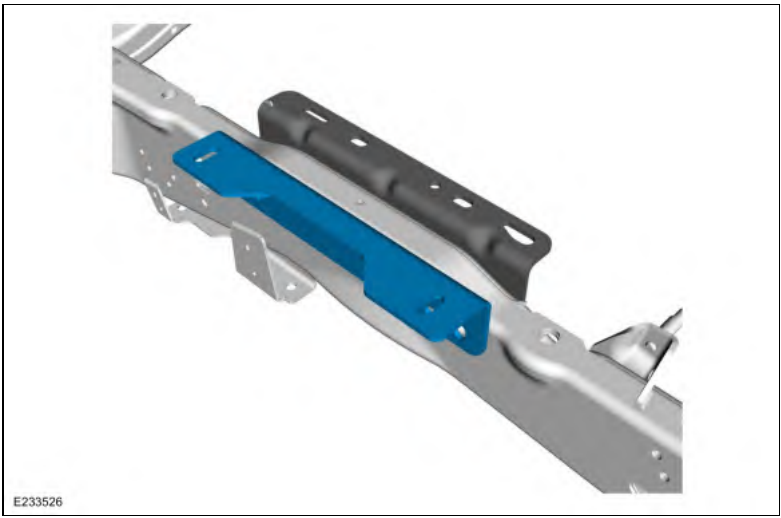
5. **NOTE:** LH side shown, RH side similar.

NOTE: The inner bracket is welded to the frame assembly and is not serviceable.

Remove the outer bracket bolts.

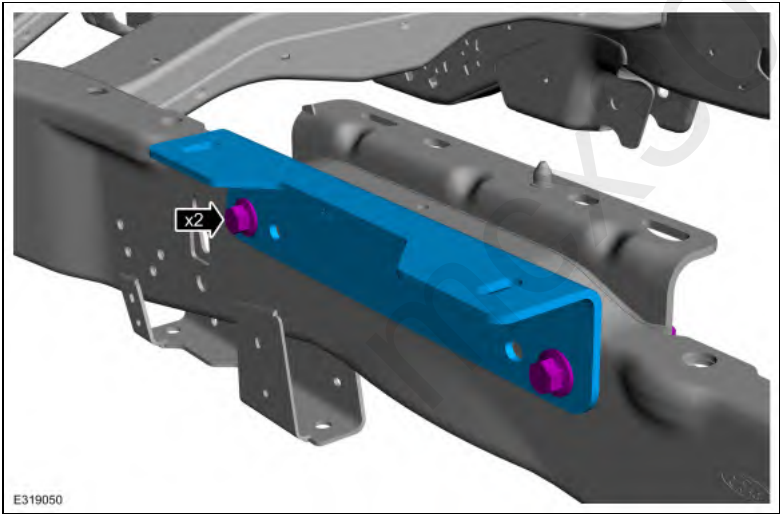


6. Remove the outer bracket as required.

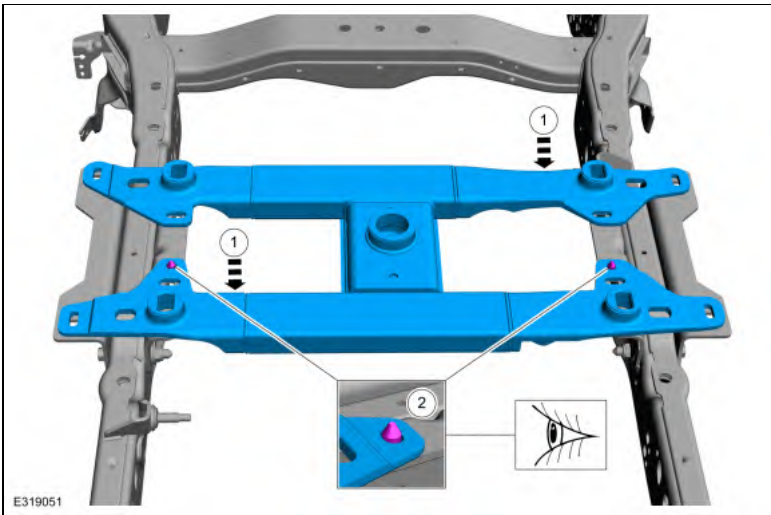


Installation

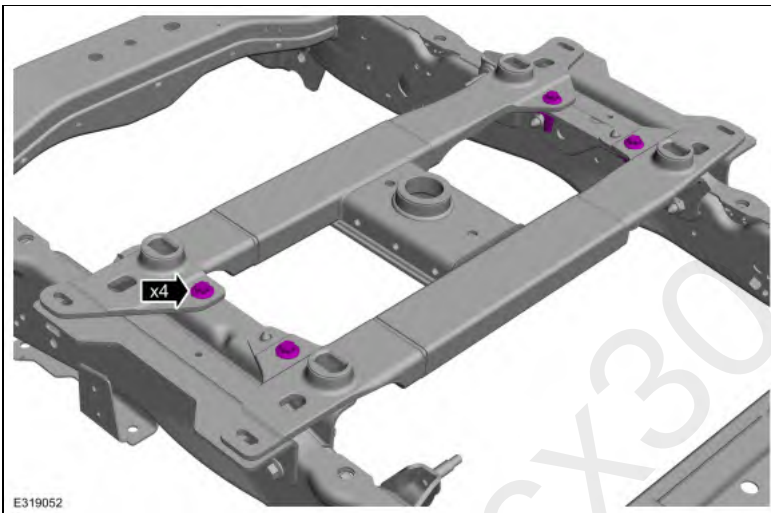
- 1. On both sides.
Install the outer bracket.
Torque: 18 lb.ft (25 Nm)



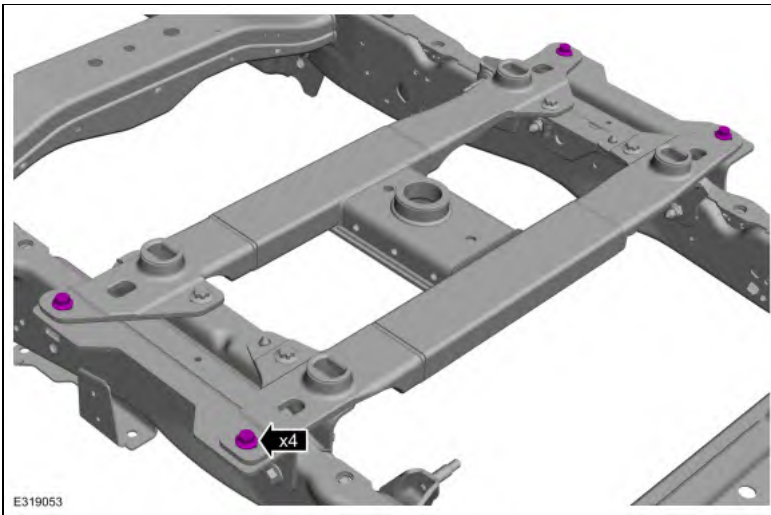
- 2.
 - 1. Install the hitch assembly.
 - 2. Align crossmember to the locator pin on each side of the frame.



3. Install the hitch-to-inner bracket bolts.
Torque: 173 lb.ft (235 Nm)



4. Install the hitch-to-outer bracket bolts.
Torque: 111 lb.ft (150 Nm)



5. On both sides.
Tighten the outer bracket bolts.
Torque: 184 lb.ft (250 Nm)

